



Dissemination of Innovative Solar Thermal Applications in the Tunisian Industry (DASTII)

Results of Prefeasibility Studies for Solar Heat in Industrial Processes (SHIP) in Tunisia

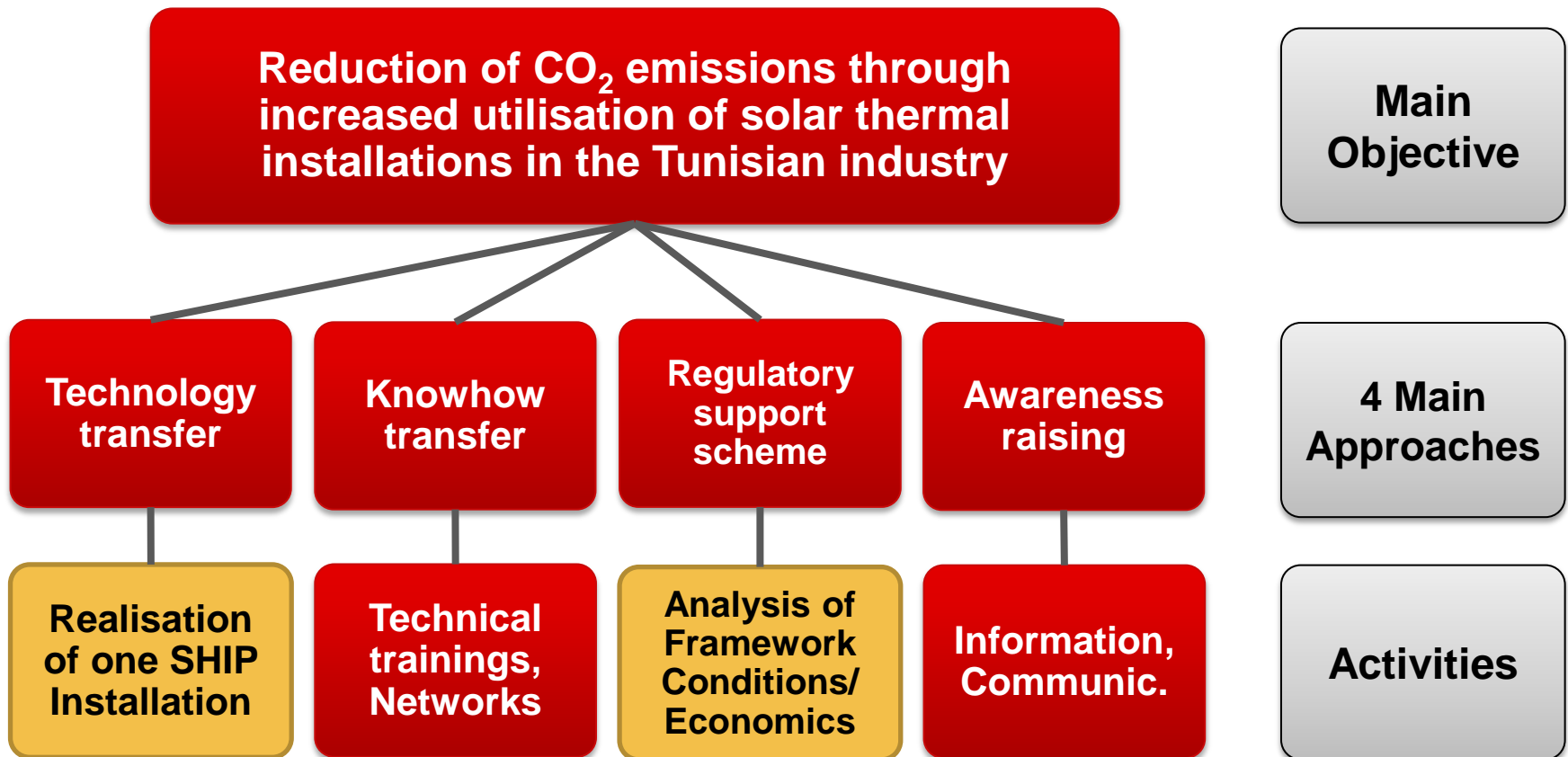


Kick-off Opportunity Study

26.09.2014



The DASTII Project





SHIP Installation Project

- Realisation of a SHIP installation in a Tunisian industrial company
- **Objectif: Fuel Savings equivalent to 250 t CO₂ / year**
- Utilisation of a concentrating collector technology at medium temperature level (> 150°C)
- Potential branches: Food, Beverage, Textile, Chemicals, others





Selection process of industry partner for SHIP Project

1. Preselection	<ul style="list-style-type: none">• Preselection of 20 industrial companies based on prior analysis (Potential Study)• Representation of most relevant branches (Food, Textile, Chemical, Brick)
2. Site Visits	<ul style="list-style-type: none">• Verification of site conditions, level of interest• Collection of technical data via questionnaires → Selection of 5 most favorable candidates
3. Energy Audits	<ul style="list-style-type: none">• Thermal energy measurements on site• Set-up of daily and annual energy demand profile
4. Prefeasibility Study	Techno-economic assessment of SPH integration on 5 sites (Conducted by: Fraunhofer ISE)
5. Feasibility Study	Selection of industry partner through detailed study



Prefeasibility Study - Assumptions

- Solar plant saves gas/fuel equivalent to 250t CO₂/year
- Payback Period for company/client: 5 years
- Use of a concentrating collector technology



Technical Assumptions	
Collector technology	Fresnel
Degradation (%)	0,5
Life Time (a)	20
O&M costs/ Inv. Costs (%)	1
Specific Costs (€/m ²)	550

Financial Assumptions	
Equity Share	80%
Debt Share	20%
Cost of Equity	14%
Cost of Debt	8%

Energy Prices	
Nat. Gas Cost [€/ct/kWh]	1,76*
Fuel Oil Cost [€/ct/kWh]	2,5*
Energy Price Increase per year [%/a]	10%

Solar Irradiation	
DNI (kWh/m ² /a)	1850 (North) 2000 (Center)

→ 17 ct/kWh after 20 years

* Current Tunisian energy prices incl.VAT (09/2014) plus 10% (assumed energy price increase in 2015)



1. Food Production Company

Sector: Food Industry

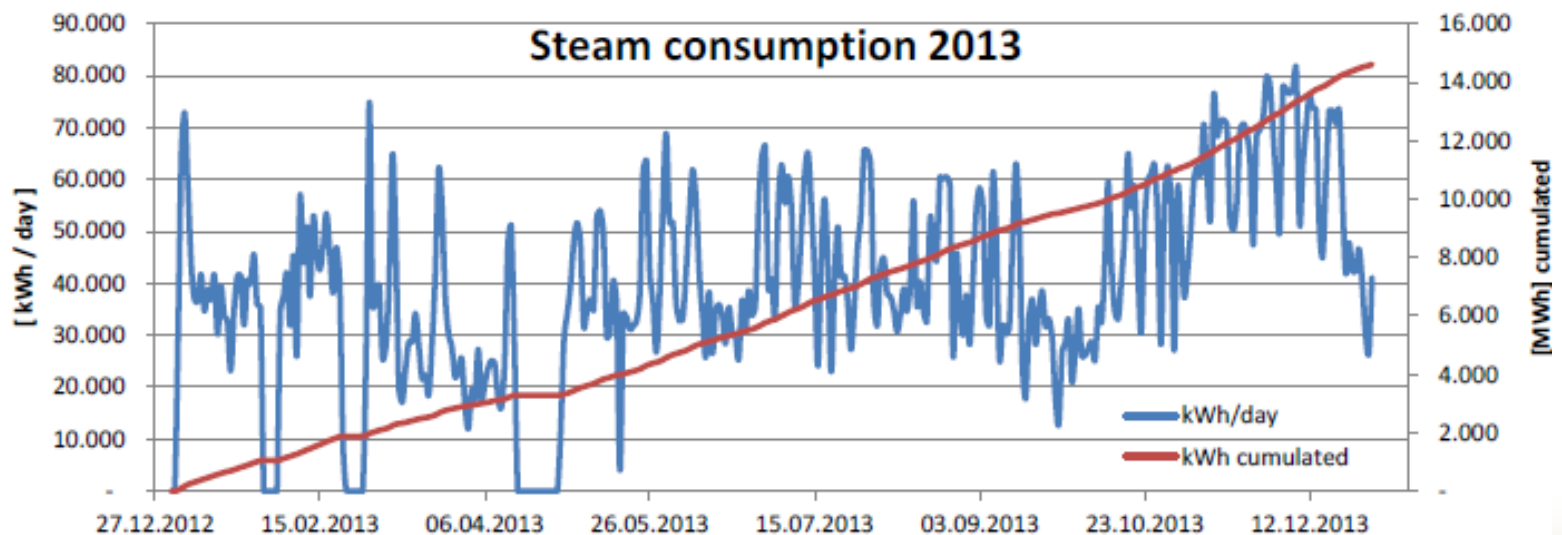
Location: North Tunisia

Heat source: Fuel Oil

Heat supply: Steam at 180°C

Processes: Drying (110°C), Sterilisation (130°C)

Energy Profile: 24h/d, 7 d/w., 339 d/a
Energy demand: High, fairly constant





1. Food company - Results

For CO2 reduction of 250 t/a:

Solar Field Size: 1.250 m²

System Utilisation: 34%

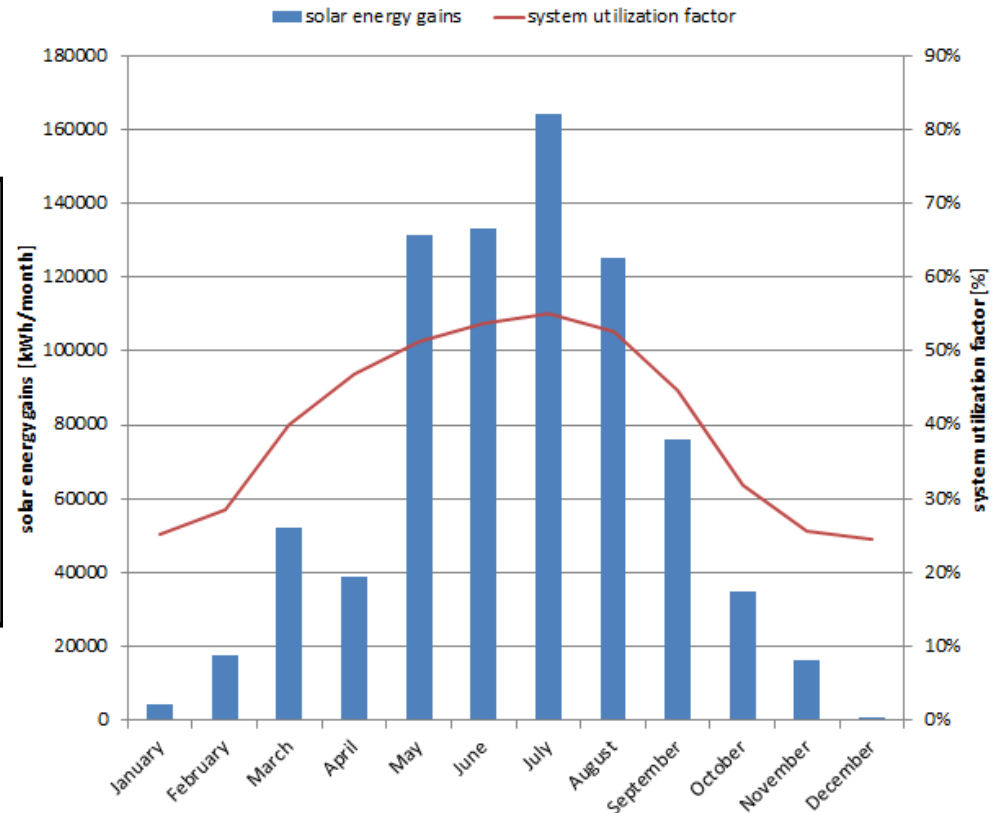
Solar Fraction: 3%

Total Investment: 740.000 €

Payback Period: 18 years

Required Subsidy (PBP = 5 y): ca.88%

Solar Energy Gains & System Utilization Factor





2. Textile Company

Sector: Textile industry

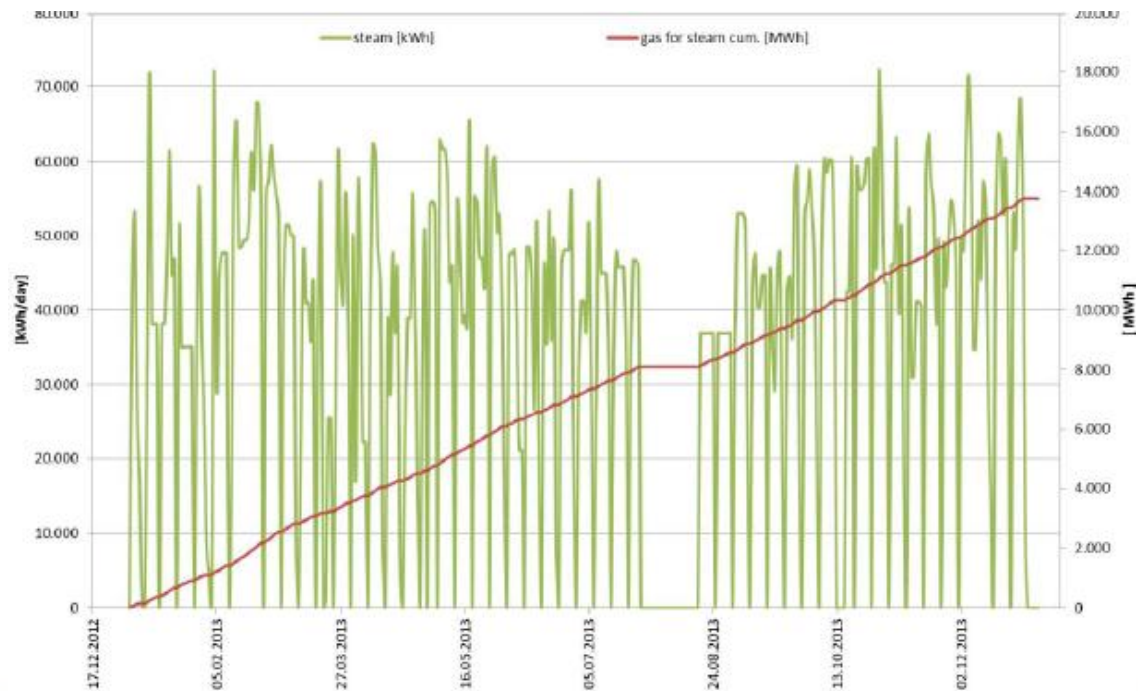
Location: North Tunisia

Heating source: Natural Gas

Heat supply: Steam at 165°C

Processes: Washing (90°C),
Whitening (90°C), Dyeing (90°C)

Energy Profile: 16h, 6 d/w., 283 d/a
Energy demand: Medium, fluctuating





2. Textile company - Results

For CO₂ reduction of 250 t/a:

Solar Field Size: 1.850 m²

System Utilisation: 29%

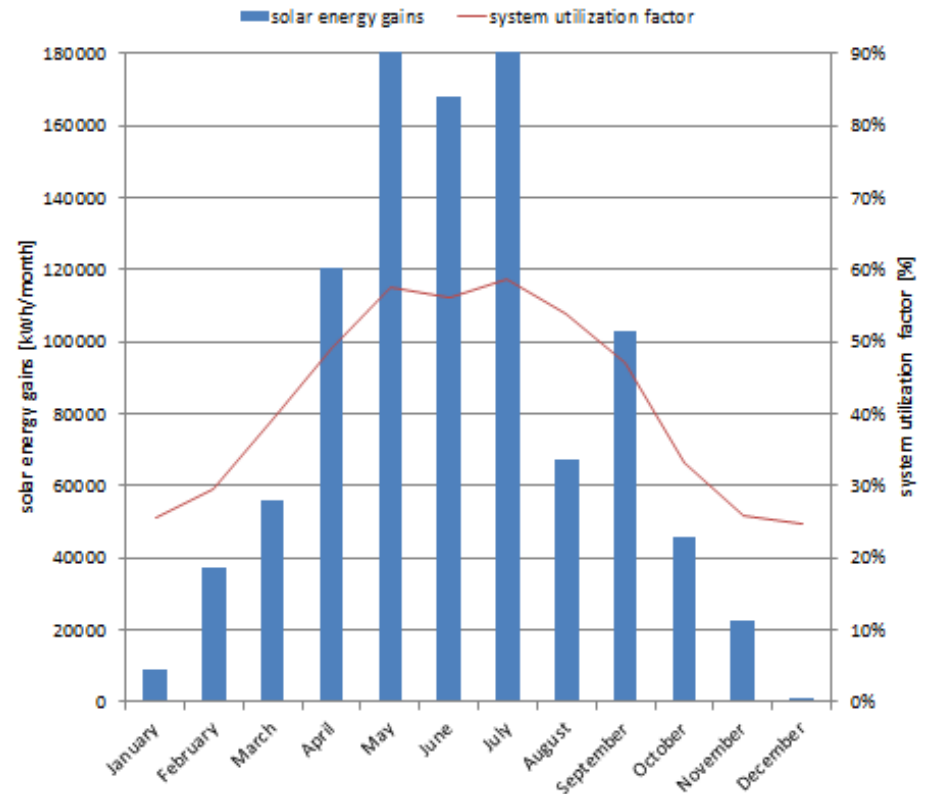
Solar Fraction: 10%

Total Investment: 1.070.000 €

Payback Period: 22 years

Required Subsidy (PBP = 5 y): ca. 92%

Solar Energy Gains & System Utilization Factor





3. Tobacco Company

Sector: Tobacco production

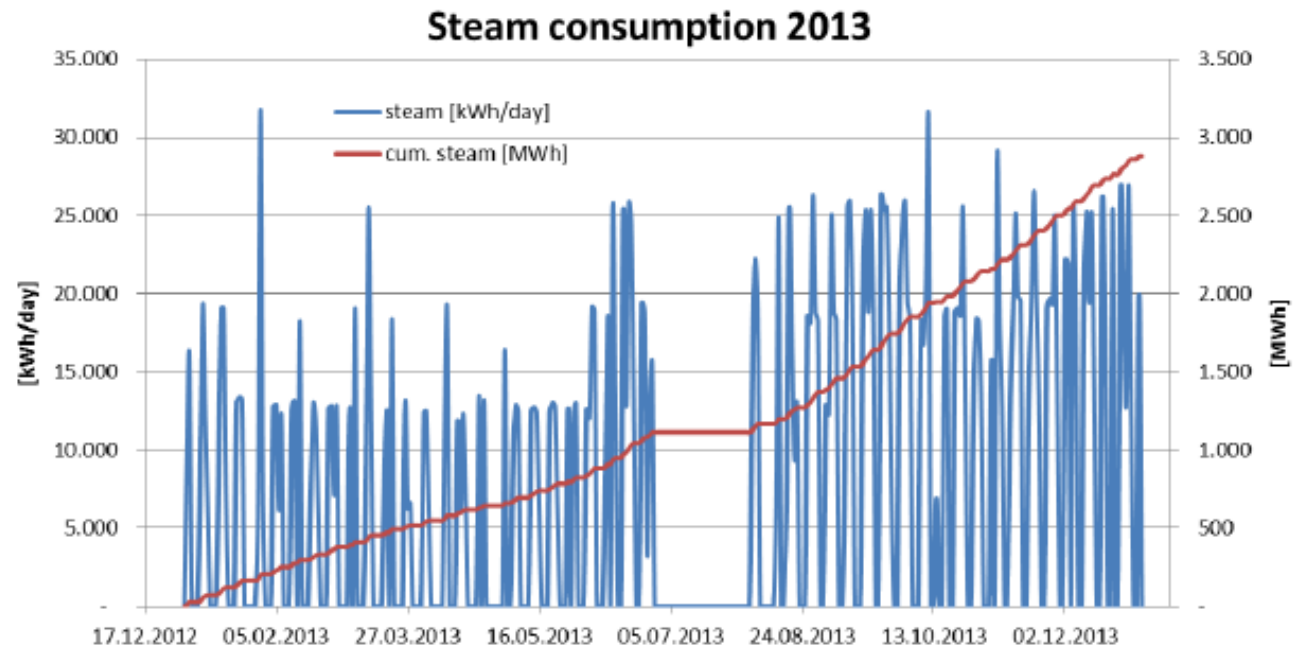
Location: Central Tunisia

Heating source: Heavy Fuel

Heat supply: Steam at 180°C

Processes: Humidification (90°C),
Drying (90°C)

Production Profile: 10h, 5 d/w., 178 d/a
Daily profile: 5 a.m. – 14:30 p.m.
Energy demand: Low, highly fluctuating





3. Tobacco company - Results

For CO2 reduction of 250 t/a:

Solar Field Size: 3.150 m²

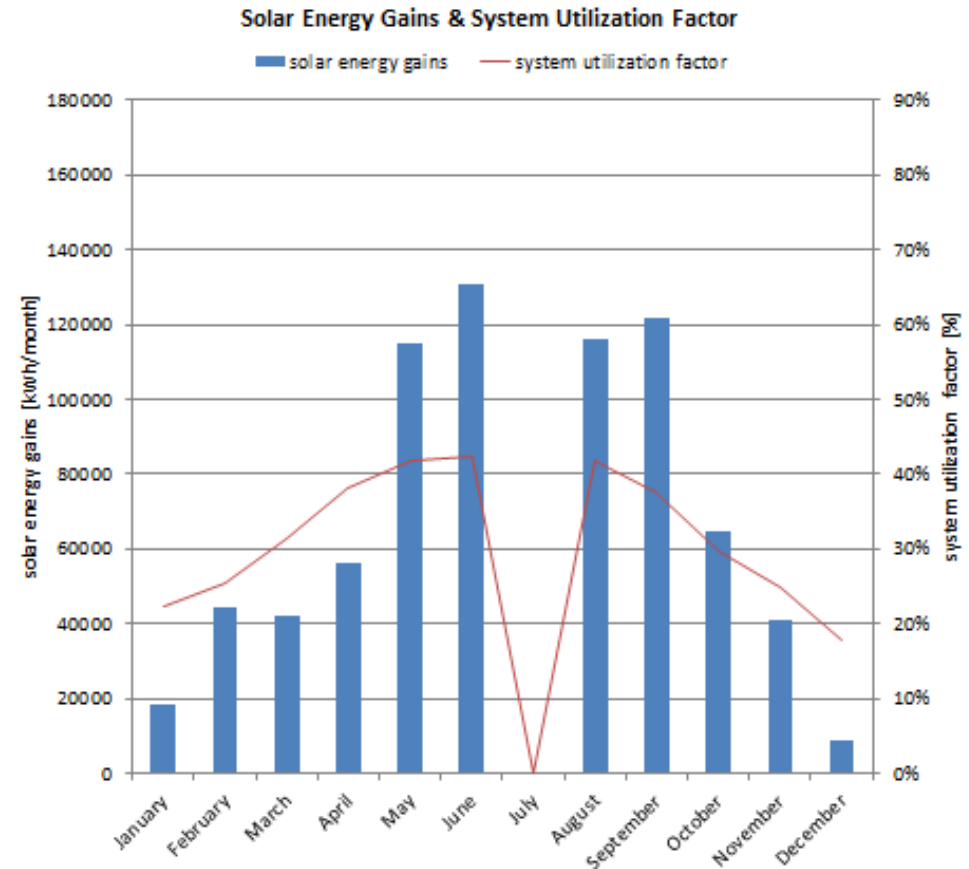
System Utilisation: 12%

Solar Fraction: 25%

Total Investment: 1.780.000 €

Payback Period: 27 years

Required Subsidy (PBP = 5 y): ca. 94%





Expected results of the opportunity study

- Details on current SHIP system costs and cost distribution
- Influence of collector technology, integration method, application (energy profile), storage on economics → Simulation
- Identification of potential market niches
- Definition of minimum framework conditions for market development



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