

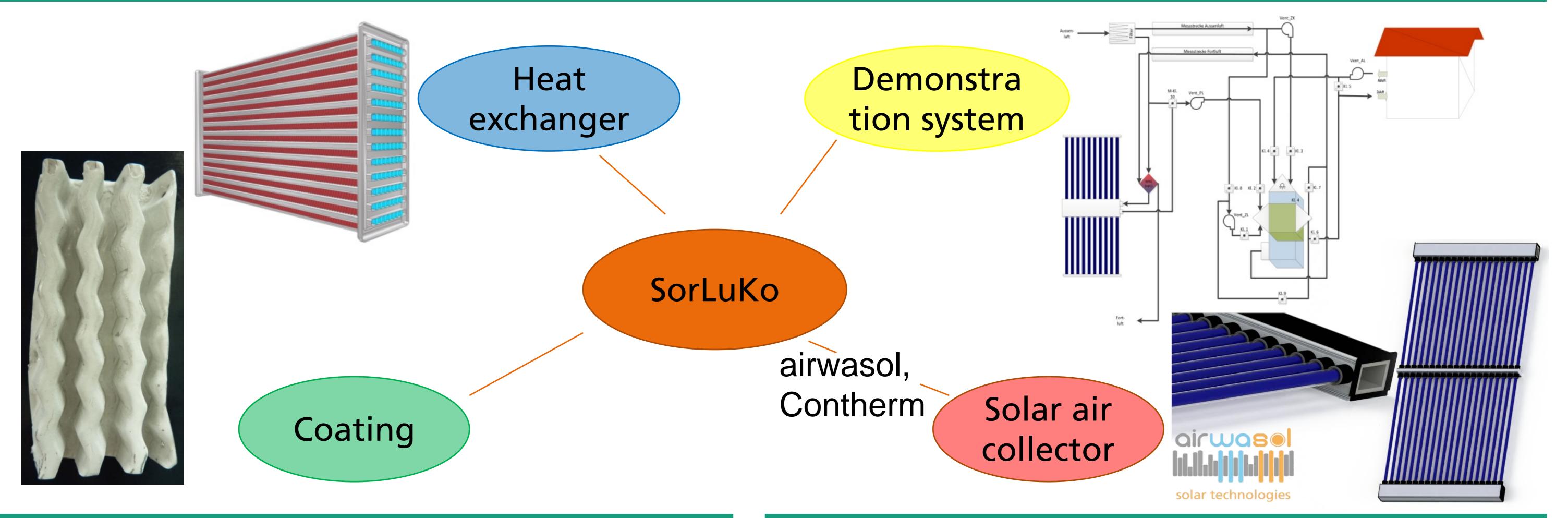
FRAUNHOFER INSTITUTE FOR SOLAR ENERGY SYSTEMS ISE

Development of a Sorption Assisted Air Conditioning System Driven by an Evacuated Tube Solar Air Collector

G. Munz_a, H. Kummer_a, S. K. Henninger_a, T. Siems_b, V. Darting_b, P. Wohlleben_c, F. Glücklich_c a) Fraunhofer Institute for Solar Energy Systems ISE, Heidenhofstraße 2, 79110 Freiburg, Germany, Tel. +49 0761/4588-5583, <u>gunther.munz@ise.fraunhofer.de</u>

- b) Airwasol GmbH & Co. KG, Gewerbestraße 75, 79194 Gundelfingen im Breisgau, <u>www.airwasol.de</u>
- c) Contherm Wärmedämmsysteme GmbH, Max-Eyth-Straße 31, 74632 Neuenstein, <u>www.contherm.de</u>

PROJECT CONSTRUCTION / DEVELOPMENT PATHS



HEAT EXCHANGER DEVELOPMENT

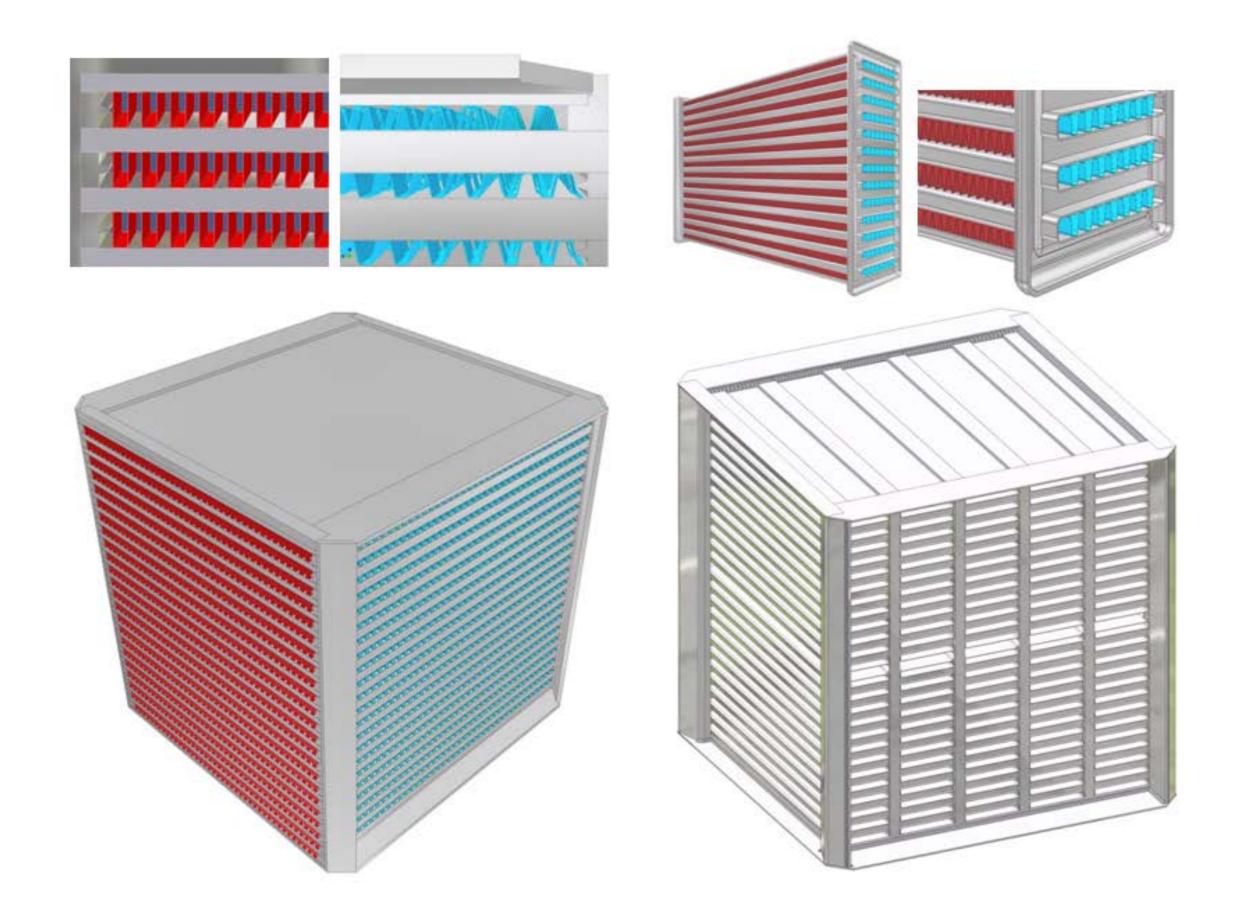
Technical requirements:

Hight surface area

- Good heat transfer efficiency
- Coat-ability
- Low (thermal) mass
- 2 Layouts manufactured:

Leakage tightness air/humidity

Bar/plate setup "Haugg" **←** Automotive, assembled charge air coolers

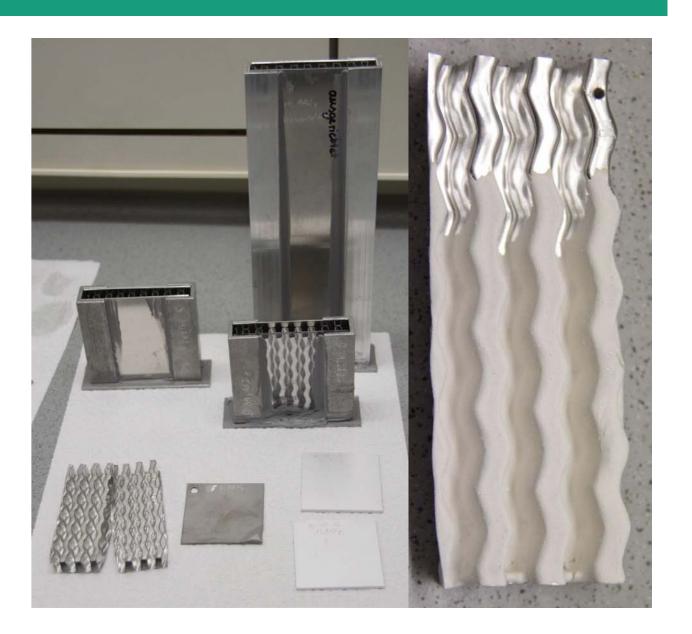


COATING TECHNIQUE

The Fraunhofer ISE patented coating:

- Fast adsorption kinetics
- Good heat rejection
- Protection against condensation (hydrophobic surface)
- Long-time stability against cycling 30-120 C over more than 5.000 cycles
 Short-time stability up to 200 C

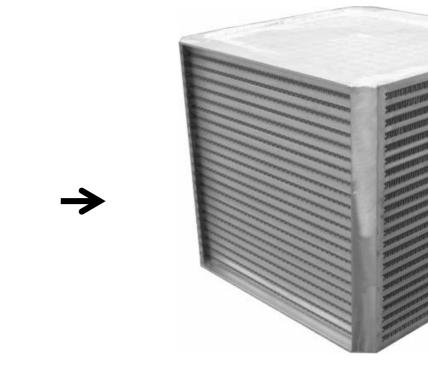
Tested in Laboratory Scale → Up-scaling is still a Challenging Task!



- Laboratory Scale
- Medium Scale →

Large Scale





Heat Exchanger **Batch: 35.000 g**

Batch: 3 g Batch: 330 g

Batch: 5.400 g

Bar/plate:

+ Tightness (brazed)

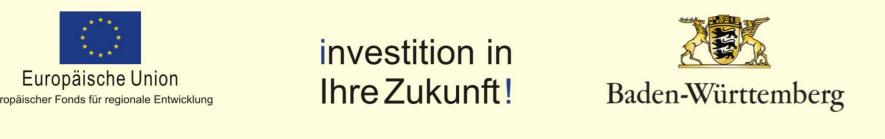
- + Good efficiency
- Too massive (28kg)
- Expensive

Automotive:

- + Low mass (16kg)
- + Inexpensive
- Assembly (to be proofed)
- Coatability (to be proofed)

Heat transfer measurements and calculation showed good heat transfer performance for both layouts.

Final rating follows after coating and characterization / monitoring in demonstration system





Research Topics for Up-scaling:
Only small contents of solvents
Homogenizing large batches

Stirring and Ultrasonic-Treatment

General handling of large amounts
Homogenous application on the fins
Viscosity handling of the Dispersion

Medium scale is figured out!
Ready for large Scale



This project was funded by the EU and Baden-Wuerttemberg Ministry for Environment within the EFRE program, Grant Number: UT-260II.